

Work Order ID 67901

Monday, April 04, 2011 11:23:04 AM



Page 1

ship
Friday

Item ID: D350-636-216

Accept



Setup Start



Revision ID:

Item Name: Skidtube STD RH, Deluxe

Stop



Start Date: 4/4/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 4/8/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan: *CMF*

Date: *11-04-04*

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Draw Nbr	Revision Nbr
IIN-D350-636	H

100

0.00



DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD350-636-216 CHG001

110

Assemble as per dwg

0.00



HandFinish

Memo

0.00

Hand Finishing

1- Assemble Toe kit, Wedge kit and Tow ring kit to D350-636-016 as per IIN-D350-636

120

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

Sulavlos
(no label / photocopy)

DART Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWESBURY, ON, CANADA K6A 1K7				TC APPROVAL # 09-89 TEL: 1-613-632-5200	
P/N	D350-636-016	CHG	CHG001		
DESC.	Skidtube RH	STC	SH99-7		
LOT	B64952	STC	SR00646SE		
MODEL	AS350/355	STC			
PATENTS: US #5735484 / CA #2222184 EUROPEAN No. # 0828655				MADE IN CANADA D2729-2	

for BG 11-4-6

11/04/05

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 67901

Monday, April 04, 2011 11:23:04 AM

Page 2

Item ID: D350-636-216

Accept

Setup Start

Revision ID:

Item Name: Skidtube STD RH, Deluxe

Stop

Start Date: 4/4/2011 Start Qty: 1.00

Cust Item ID:

Required Date: 4/8/2011 Req'd Qty: 1.00

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150		0.00							
Packaging									
Packaging	Memo Identify and pack for shipping as per PPP D350-636-216 Location: _____ PPP rev: _____	0.00							
160									
QC	QC21- Final Inspection - Work Order Release	0.00							
Quality Control	Memo	0.00							

MF

11-04-06

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Monday, April 04, 2011 11:22:58 AM

Page 1

Work Order ID: 67901

Parent Item: D350-636-216

Parent Item Name: Skidtube STD RH, Deluxe

Start Date: 4/4/2011

Required Date: 4/8/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.10.04 new issue DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D350-636-016

Manufactured

No

110

Each

1.0000

1

1



Skidtube STD w/ Training Wearplates, RH

Location

Loc Qty

Loc Code

FG072

1

64952

1

1 11/04/05

D350-636-101

Manufactured

No

110

Each

17.0000

1

1



Toe Step, LH/RH

Location

Loc Qty

Loc Code

FG021

17

26089

7

67316

10

1 11/04/05

D350-636-105A

Manufactured

No

110

Each

12.0000

1

1



Wedge Installation

Location

Loc Qty

Loc Code

FG021

12

51959

2

54958

4

67317

6

1 11/04/05

D350-636-109

Manufactured

No

110

Each

8.0000

1

1



Tow Ring Installation

Location

Loc Qty

Loc Code

FG022

8

67205

4

67318

4

1 11/04/05

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)					
DATE	STEP	Description of NC Section A	Corrective Action Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries